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D2153
Job Sheet 186264



Part No: D2153

Job Qty: 7 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Start up Operation	7 Ea		11/16/18	0.00	0.00	Start Up Small Fab-4		<i>SM/S</i>
130	Small Fab	7 pcs		11/16/18	0.00	0.30	Small Fab-1		<i>SM/S</i> <i>DAS</i>
140	QC	7 pcs		11/16/18	0.00	0.00	QC5		<i>DAS</i> <i>NOV 13 2018</i> <i>68</i>
150	Packaging	7 pcs		11/16/18	0.00	0.00	Packaging3-1	<i>ST362</i>	<i>NOV 15 2018</i> <i>89</i>
160	QC21-SA	7 Ea		11/16/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 130 - 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone; leave only warning: "DO Descriptions: NOT OPEN HIGH PRESSURE"

DAS
21
9-89

NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3 <i>GA17</i>	Locknut	14 Ea (2 ea)	120-Start up Operation	<i>S114612</i>
NAS1149D0563J <i>ST363</i>	Washer	14 Ea (2 ea)	120-Start up Operation	<i>S050053</i>
D5479-1 <i>ST363</i>	Door Prop	7 Ea (1 ea)	120-Start up Operation	<i>S097637</i>
SL69-BS <i>GA021</i>	Ball Stud	14 pcs (2 ea)	120-Start up Operation	<i>fm13/108</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Start up Operation	D3015-3	14	194	0
	D5479-1	7	7	0
	NAS1149D0563J	14	1,356	0
	SL69-BS	14	84	0



Container No: S127440



Part: D2153

Job No. 186264

Serial No/Batch: S127440

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/13/18

2:47 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								